

Industrial Specialties ashland.com



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NUMBER 4406-3 (Supersedes 4406-2)

Strodex[™] LFK-70 Phosphate Ester Surfactant

For Waterborne Architectural Coatings

Strodex LFK-70 surfactant is the neutralized (potassium salt) form of a phosphate coester of aliphatic alcohols. It is a lower foaming phosphate ester surfactant that provides excellent wetting characteristics. Strodex LFK-70 surfactant does not contain any alkyl phenol ethoxylates (APEOs).

Depending on the formulation specifics, Strodex LFK-70 surfactant can also function as a supplemental dispersant to assist in reduction of pigment flocculation. Spreading and uniform coverage are improved on difficult to wet surfaces by the use of Strodex LFK-70 surfactant in waterborne coatings.

Typical Properties^(a)

| Chemical type | Phosphate Ester (anionic) |
|---|---------------------------|
| Appearance | Clear liquid |
| Active solids, weight % | |
| Gardner Color | |
| Viscosity ^(b) , as supplied (cps or mPa·s) | < 500 |
| Density, g/mL | |
| Density, lb/gal | |
| pH, as is | |
| Flash point ^(c) | > 200°F (93°C) |
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^(a) Values are typical properties and are not to be regarded as product specifications. ^(b) Brookfield RVT viscosity at 25°C (77°F).

(c) Tag closed cup

Product Benefits

- Increases gloss
- Low foaming
- Excellent wetting & dispersion of pigments
- Improved substrate wetting
- Enhances color properties
- Inhibition of flash & nail head rusting
- May improve open time & block resistance

Recommended Use Levels

In flat, semi-gloss and gloss paints, 2-5 pounds of Strodex LFK-70 surfactant per 100 gallons (0.2-0.5%) of finished paint are recommended.

Volatile Organic Compounds (VOCs)

Strodex LFK-70 surfactant is formulated as solvent-free. As such, the VOC content of this product should be nondetectable using the standard U.S. EPA Reference Method 24.



APEO & Glycol Content

Strodex[™] LFK-70 surfactant does not contain any alkyl phenol ethoxylates (APEOs). Glycols are not intentionally added or known to be present in Strodex LFK-70 surfactant.

Chemical Inventories

All components of Strodex LFK-70 surfactant are listed on TSCA chemical inventory (USA).

Product Safety

Please read and understand the MSDS before using this product.

